



# **Bharat Heavy Electricals Limited**

**Ramachandrapuram, Hyderabad 502032, India.**

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## *Qualifying criteria for the vendors participating in "Open Tender" for the supply of Plates (Raw Materials) – Reg.*

1. The supplier / principals / manufacturers who are submitting the offer shall have in-house steel melting, rolling, heat treatment and testing facilities and also, the offers are to be submitted by the facility/mill only. Offers submitted by manufacturer or their subsidiaries (own stockists) will only be considered. Offers from traders will not be considered.
2. The offer shall be accompanied with relevant list of the in-house manufacturing and testing facilities which must contain details of steel smelting and refining furnaces (including VD/VOD/VCD - for only BQ plates), hot rolling facilities, heat treatment facilities and testing facilities and their capacities / ranges etc.
3. Vendors to confirm that they will meet all the requirements of BHEL specification provided with the enquiry. Clause wise confirmation to be given with offer.
4. The vendor must have experience of manufacturing and supplying plates of the corresponding standards and grades as mentioned in the enquiry. Also, the TCs submitted as evidence must include details of the plates of same or higher thickness as mentioned in the enquiry. Past experience data as given below shall be submitted:

### **For BQ plates**

- a) At least one copy of the mill/manufacturer test certificates for the same or similar grade (boiler quality grade of material as per ASME spec) supplied by them to other customers shall be submitted along with the offer.
  - b) The date of the issue of "Test certificate" shall not be older than 3 years from the NIT date.
  - c) The mill test certificate shall include the results / reports for all the tests like Chemical, Mechanical and NDT etc., as required by BHEL Specification applicable to the present enquiry.
  - d) The test certificates submitted as an evidence of the past experience of the manufacturer must indicate the compliance to the supplementary requirements such as vacuum degassing, low temperature impact tests and ultrasonic testing.
  - e) This compliance may be met though MTCs submitted against a single Customer Order or multiple Customer Orders.
5. The following additional information needed to be submitted by stockists (as indicated in point # 1 above) along with details required as per clauses 2 & 3 (above) regarding manufacturers from whom the material are/will be sourced.
    - a) Details of their stock yard w.r.to storage area.



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- b) Facilities for handling of the material.
  - c) Their system for document control.
  - d) Traceability of material in stock viz., documents like mill TC's.
  - e) Their system for preservation of the material.
6. For all new suppliers, TC review shall be done by BHEL before dispatch of the materials. And all the TCs shall be in English Language only.
7. As per "Ministry of Steel Order (latest as applicable)," if any of the enquiry items fall under "List of Steel Products under Mandatory Bureau of Indian Standards Certification," BIS certificate is to be provided mandatorily.